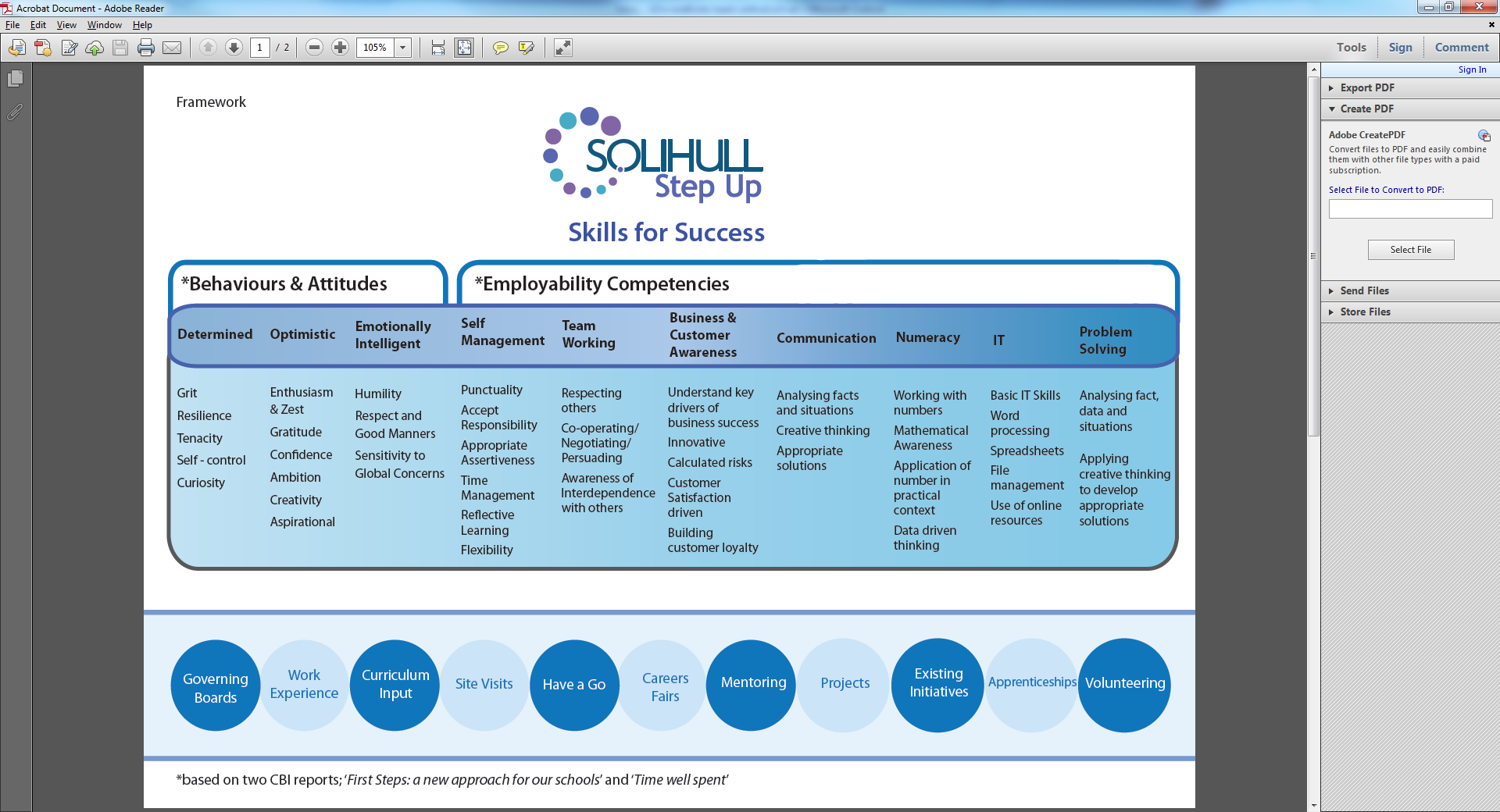


**Skills for Success**



\* Based on CBI reports *‘First Steps: A New Approach for our Schools’* and *‘Time Well Spent’*